

## MARISEAL® 420

TECHNICAL DATA SHEET

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### Aliphatic Polyurethane Top-Coat, UV-stable Public pedestrian & Vehicular traffic areas

#### Product description

The MARISEAL® 420 is a pigmented, wear resistant, semi-rigid, color- and UV-stable, weather-stable, cold applied and cold curing, one component aliphatic polyurethane coating used as a top-coat for protection over exposed waterproofing coatings, subject to high wear conditions.

Cures by reaction with ground and air moisture over a unique moisture triggered chemical reaction.

#### Advantages

- Simple application (roller or airless spray).
- One component.
- Resistant to constant, heavy abrasion and wear conditions.
- Color stable.
- UV stable
- Gives a glossy and easy-to-clean surface.
- Provides high sun reflectivity, contributing to thermoinsulation.
- Does not show the chalking effect of aromatic polyurethane waterproofing coatings.
- Resistant to water.
- Resistant to frost.
- Maintains its mechanical properties over a temperature span of -40°C to +90°C.
- The waterproofed surface can be walked on (public pedestrian traffic).

#### Uses

- Waterproofing of Decks and Walkways
- Waterproofing of public Pedestrian Traffic Areas
- Waterproofing of Exposed Car Parking areas
- Waterproofing of surfaces exposed to heavy wear conditions.

Used over the MARISEAL® 250 or 260, on surfaces with public pedestrian trafficking (e.g. Stadium tribunes) and on surfaces with light car traffic (e.g. Exposed car parking areas)

#### Consumption

400-600 gr/m<sup>2</sup> in two layers.  
This coverage is based on practical application by roller onto a smooth surface in optimum conditions. Factors like surface porosity, temperature, humidity, application method and finish required can alter consumption.

#### Colors

The MARISEAL® 420 is supplied in white, light grey and red.  
The MARISEAL® 420 is also supplied in transparent.  
Other RAL colors may be supplied on demand.

#### Technical Data \*

PROPERTY	RESULTS	TEST METHOD
Composition	Pigmented Aliphatic moisture triggered Polyurethane polymer. Solvent based	
Resistance to Water Pressure	No Leak	DIN EN 1928
Elongation at break	>100%	DIN EN ISO 527
Tensile strength	>5 N/mm <sup>2</sup>	DIN EN ISO 527
Surface chalking after 2000h of accelerated aging (DIN EN ISO 4892-3, 400 MJ/m <sup>2</sup> )	<b>No chalking observed. Chalking grade 0</b>	DIN EN ISO 4628-6
Adhesion to the MARISEAL® 250	>2 N/mm <sup>2</sup>	ASTM D 903
Hardness (Shore D Scale)	30	ASTM D 2240 (15")
UV accelerated ageing, in the presence of moisture	Passed - No significant changes	EOTA TR-010
Hydrolysis (5% KOH, 7days cycle)	No significant elastomeric change	Inhouse Lab
Service Temperature	-40°C to +90°C	Inhouse Lab
Tack Free Time	1-4 hours	
Light Pedestrian Traffic Time	12 hours	Conditions: 20°C, 50% RH
Final Curing time	7 days	
Chemical Properties	Good resistance against acidic and alkali solutions (5%), detergents, seawater and oils.	

## Application

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### Surface Preparation

Careful surface preparation is essential for optimum finish and durability. The surface needs to be clean, dry and sound, free of any contamination, which may harmfully affect the adhesion of the membrane. Maximum moisture content should not exceed 5%. Substrate compressive strength should be at least 25MPa, cohesive bond strength at least 1.5MPa. New concrete structures need to dry for at least 28 days. Old, loose coatings, dirt, fats, oils, organic substances and dust need to be removed by a grinding machine. Possible surface irregularities need to be smoothed. Any loose surface pieces and grinding dust need to be thoroughly removed.

### Waterproofing Membrane

See relevant MARIS POLYMERS product Technical Data Sheet. Make sure that the last layer is broadcasted with silica sand.

### Top-Coat

Stir MARISEAL 420 well before using.

Pour the MARISEAL® 420 over the cured, aggregate saturated waterproofing membranes (MARISEAL 250/260, etc), and spread out by squeegee or airless spray.

After 5-6 hours (not more than 36 hours), apply the second layer of MARISEAL 420 by roller. If necessary, apply a third layer of the MARISEAL® 420.

**ATTENTION:** The MARISEAL® 420 must always be used over MARISEAL® 250 / 260, which was previously broadcasted with oven dry silica sand or corundum (corn size 0,1-0,3mm or 0,4-0,8mm) which creates an adhesion bridge. With the silica sand in the last layer of the MARISEAL® 250 / 260, the surface also becomes harder and more resistant to wear conditions.

For best results, the temperature during application and cure should be between 5°C and 35°C. Low temperatures retard cure while high temperature speed up curing. High humidity may affect the final finish.

**WARNING:** The MARISEAL® 420 and/or the MARISEAL® SYSTEM is slippery when wet. In order to avoid slipperiness during wet days, sprinkle suitable aggregates onto the still wet coating to create an anti-slip surface. Please contact our R+D Dept. for more details.

**WARNING:** If on the surface where the MARISEAL® system is applied, there are areas with ponding water, they should be cleaned on regular basis to avoid biological and microbial attack.

### Packaging

MARISEAL® 420 is supplied in 20 kg, 10 kg and 5 kg metal pails. MARISEAL® 420 TRANSPARENT is supplied in 17 kg, 10 kg and 4 kg metal pails. Pails should be stored in dry and cool rooms for up to 9 months. Protect the material against moisture and direct sunlight. Storage temperature: 5°-30°C. Products should remain in their original, unopened containers, bearing the manufacturers name, product designation, batch number and application precaution labels.

### Safety measures

MARISEAL® 420 contains isocyanates. See information supplied by the manufacturer. Please study the Safety Data sheet. PROFESSIONAL USE ONLY.

Our technical advice for use, whether verbal, written or in tests, is given in good faith and reflect the current level of knowledge and experience with our products. When using our products, a detailed object-related and qualified inspection is required in each individual case in order to determine whether the product and /or application technology in question meets the specific requirements and purposes. We are liable only for our products being free from faults; correct application of our products therefore falls entirely within your scope of liability and responsibility. We will, of course, provide products of consistent quality within the scope of our General Conditions of Sale and Delivery. Users are responsible for complying with local legislation and for obtaining any required approvals or authorizations. Values in this technical data sheet are given as examples and may not be regarded as specifications. For product specifications contact our R+D department. The new edition of the technical data sheet supersedes the previous technical information and renders it invalid. It is therefore necessary that you always have to hand the current code of practice.

\* All values represent typical values and are not part of the product specification.